

# ECX (ER) Tap Collets



For rigid (Synchronous) tapping operations using ECX/ER Collet Chucks the internal bore of collet is to the exact tool diameter, with Square Drive for accuracy and rigidity.

## DIN 6499 / ISO 15488 - A - FORM D

TAP SIZE ANSI	SHANK SIZE	SQUARE SIZE	ORDER NO.				
			ECX 16	ECX 20	ECX 25	ECX 32	ECX 40
No. 0-6	0.141"	0.110"	016-100 RTC	020-100 RTC	025-100 RTC	032-100 RTC	040-100 RTC
No. 8	0.168"	0.131"	016-101 RTC	020-101 RTC	025-101 RTC	032-101 RTC	040-101 RTC
No. 10	0.194"	0.152"	016-102 RTC	020-102 RTC	025-102 RTC	032-102 RTC	040-102 RTC
No. 12	0.220"	0.165"	016-103 RTC	020-103 RTC	025-103 RTC	032-103 RTC	040-103 RTC
1/4"	0.255"	0.191"	016-104 RTC	020-104 RTC	025-104 RTC	032-104 RTC	040-104 RTC
5/16"	0.318"	0.238"	016-105 RTC	020-105 RTC	025-105 RTC	032-105 RTC	040-105 RTC
3/8"	0.381"	0.286"	-	020-106 RTC	025-106 RTC	032-106 RTC	040-106 RTC
7/16"	0.323"	0.242"	-	020-107 RTC	025-107 RTC	032-107 RTC	040-107 RTC
1/2"	0.367"	0.275"	-	020-108 RTC	025-108 RTC	032-108 RTC	040-108 RTC
9/16"	0.429"	0.322"	-	-	025-109 RTC	032-109 RTC	040-109 RTC
5/8"	0.480"	0.360"	-	-	025-110 RTC	032-110 RTC	040-110 RTC
11/16"	0.542"	0.406"	-	-	-	032-111 RTC	040-111 RTC
3/4"	0.590"	0.442"	-	-	-	032-112 RTC	040-112 RTC
13/16"	0.652"	0.489"	-	-	-	032-113 RTC	040-113 RTC
7/8"	0.697"	0.523"	-	-	-	-	040-114 RTC
15/16"	0.760"	0.570"	-	-	-	-	040-115 RTC
1"	0.800"	0.600"	-	-	-	-	040-116 RTC
1/8" PSS	0.3125"	0.234"	016-150 RTC	020-150 RTC	025-150 RTC	032-150 RTC	040-150 RTC
1/8" PLS	0.4375"	0.328"	-	-	025-151 RTC	032-151 RTC	040-151 RTC
1/4" P	0.562"	0.421"	-	-	-	032-152 RTC	040-152 RTC
3/8" P	0.700"	0.531"	-	-	-	-	040-153 RTC
1/2" P	0.6875"	0.515"	-	-	-	-	040-154 RTC

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			ECX 16	ECX 20	ECX 25	ECX 32	ECX 40
M2-M2.6	2.8 mm	2.1 mm	016-201 RTC	-	-	-	-
M3- M5	3.5 mm	2.7 mm	016-202 RTC	020-202 RTC	025-202 RTC	032-202 RTC	-
M3.5	4 mm	3 mm	016-203 RTC	020-203 RTC	025-203 RTC	032-203 RTC	-
M4	4.5 mm	3.4 mm	016-204 RTC	020-204 RTC	025-204 RTC	032-204 RTC	-
M4.5-M8	6.0 mm	4.9 mm	016-205 RTC	020-205 RTC	025-205 RTC	032-205 RTC	040-205 RTC
M10	7.0 mm	5.5 mm	016-206 RTC	020-206 RTC	025-206 RTC	032-206 RTC	040-206 RTC
M8	8.0 mm	6.2 mm	016-207 RTC	020-207 RTC	025-207 RTC	032-207 RTC	040-207 RTC
M9-M12	9.0 mm	7.0 mm	016-208 RTC	020-208 RTC	025-208 RTC	032-208 RTC	040-208 RTC
M10	10.0 mm	8.0 mm	-	020-209 RTC	025-209 RTC	032-209 RTC	040-209 RTC
M14	11.0 mm	9.0 mm	-	020-210 RTC	025-210 RTC	032-210 RTC	040-210 RTC
M16	12.0 mm	9.0 mm	-	-	025-211 RTC	032-211 RTC	040-211 RTC
M18	14.0 mm	11.0 mm	-	-	025-212 RTC	032-212 RTC	040-212 RTC
M20	16.0 mm	12.0 mm	-	-	-	032-213 RTC	040-213 RTC
M22-M24	18.0 mm	14.5 mm	-	-	-	032-214 RTC	040-214 RTC
M30	22.0 mm	18.0 mm	-	-	-	-	040-216 RTC

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PROBLEMS?**  
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