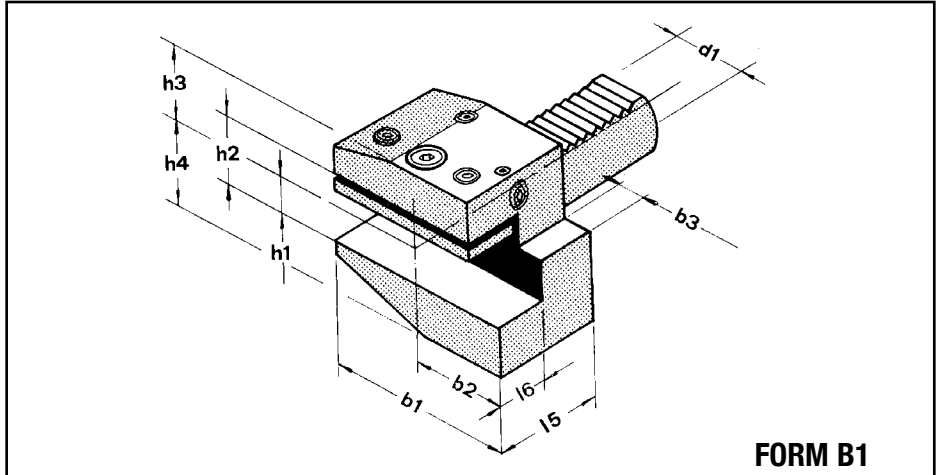


VDI Toolholders



Toolholder with parallel shank and transversal rectangular seat, right-hand short

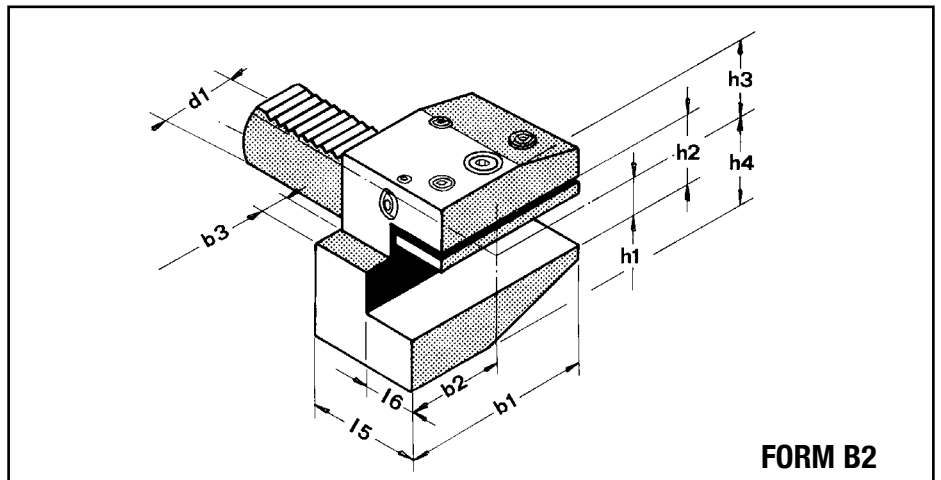


FORM B1

Order No.	Device Type	Dimensions									
		d ₁	b ₁	b ₂	b ₃	h ₁	h ₂	h ₃	h ₄	l ₅	l ₆
B12062530	B1 20 x 5/8 x 30	20	55	30	7	5/8	22	25	30	30	14
B12062540	B1 20 x 5/8 x 40	20	55	30	7	5/8	22	25	30	40	14
B13075040	B1 30 x 3/4 x 40	30	70	35	10	3/4	29	28	38	40	18
B13075060	B1 30 x 3/4 x 60	30	70	35	10	3/4	29	28	38	60	18
B140100044	B1 40 x 1 x 44	40	85	42.5	12.5	1	34	32.5	48	44	22
B150125055	B1 50 x 1-1/4 x 55	50	100	50	16	1-1/4	41	35	60	55	25
B160125060	B1 60 x 1-1/4 x 60	60	125	62.5	16	1-1/4	41	42.5	62.5	60	30
B180150075	B1 80 x 1-1/2 x 75	80	160	80	20	1-1/2	53	55	80	75	35



Toolholder with parallel shank and transversal rectangular seat, left-hand short



FORM B2

Order No.	Device Type	Dimensions									
		d ₁	b ₁	b ₂	b ₃	h ₁	h ₂	h ₃	h ₄	l ₅	l ₆
B22062530	B2 20 x 5/8 x 30	20	55	30	7	5/8	22	25	30	30	14
B22062540	B2 20 x 5/8 x 40	20	55	30	7	5/8	22	25	30	40	14
B23075040	B2 30 x 3/4 x 40	30	70	35	10	3/4	29	28	38	40	18
B23075060	B2 30 x 3/4 x 60	30	70	35	10	3/4	29	28	38	60	18
B240100044	B2 40 x 1 x 44	40	85	42.5	12.5	1	34	32.5	48	44	22
B250125055	B2 50 x 1-1/4 x 55	50	100	50	16	1-1/4	41	35	60	55	25
B260125060	B2 60 x 1-1/4 x 60	60	125	62.5	16	1-1/4	41	42.5	62.5	60	30
B280150075	B2 80 x 1-1/2 x 75	80	160	80	20	1-1/2	53	55	80	75	35