

										S320VS-4	S320VS-4	S420VS-4			
		AERO													
S320VS-4		VS													
S420VS-4		VS													
										6HX	4HX	6HX			
$\varnothing d_1$	P	$l_1$	$l_2$	$l_3$	$d_2$	a			ID	ID	ID				
M	mm	mm	mm	mm	mm	mm									
3	0.50	56	12.0	18	3.5	2.7	3	2.50	111596	165318					
4	0.70	63	14.0	21	4.5	3.4	3	3.30	111597	165319					
5	0.80	70	15.0	25	6.0	4.9	3	4.20	111598	165320					
6	1.00	80	17.0	30	6.0	4.9	3	5.00	111599	165321					
8	1.25	90	20.0	35	8.0	6.2	3	$\Delta$ 6.80	111600	165322					
10	1.50	100	22.0	39	10.0	8.0	3	8.50	111601	165323					
12	1.75	110	24.0		9.0	7.0	4	10.20			111602				
14	2.00	110	30.0		11.0	9.0	4	12.50			162537				
16	2.00	110	30.0		12.0	9.0	4	14.00			111603				
20	2.50	140	36.0		16.0	12.0	4	17.50			111604				

$\Delta$  4HX = = 6.70

		S360VS-3		S460VS-3						
		<h1>AERO</h1>								
<p>S360VS-3</p>										
<p>S460VS-3</p>										
$\varnothing d_1$	P	$l_1$	$l_2$	$l_3$	$d_2$	$a$			ID	ID
M	mm	mm	mm	mm	mm	mm				
3	0.50	56	5.5	18	3.5	2.7	3	2.50	111513	
4	0.70	63	7.5	21	4.5	3.4	3	3.30	111514	
5	0.80	70	9.0	25	6.0	4.9	3	4.20	111515	
6	1.00	80	11.0	30	6.0	4.9	3	5.00	111516	
8	1.25	90	12.5	35	8.0	6.2	3	6.80	111517	
10	1.50	100	14.0	39	10.0	8.0	3	8.50	111518	
12	1.75	110	14.0		9.0	7.0	4	10.20		111519
14	2.00	110	14.0		11.0	9.0	4	12.00		148171
16	2.00	110	18.0		12.0	9.0	4	14.00		111520
20	2.50	140	24.0		16.0	12.0	4	17.50		111521
24	3.00	160	27.0		18.0	14.5	4	21.00		111606
$\varnothing d_1$	P	$l_1$	$l_2$		$d_2$	$a$				
M	mm	mm	mm		mm	mm				
4	0.70	63	14.0		4.5	3.4	3	3.30		
5	0.80	70	15.0		6.0	4.9	3	4.20		
6	1.00	80	20.0		6.0	4.9	3	5.00		
8	1.25	90	25.0		8.0	6.2	3	6.80		
10	1.50	100	30.0		10.0	8.0	3	8.50		
12	1.75	110	35.0		12.0	9.0	4	10.20		
14	2.00	110	40.0		16.0	12.0	4	12.00		
16	2.00	110	40.0		16.0	12.0	4	14.00		
							$\Delta$			
							4HX	=	6.70	

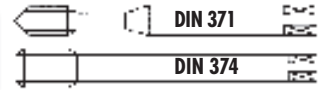
		AERO				S320VS-4	S420VS-4	S360VS-3	S460VS-3	
S320VS-4										
S420VS-4										
S360VS-3										
S460VS-3										
$\varnothing d_1$ MF	P mm	$l_1$ mm	$l_2$ mm	$l_3$ mm	$d_2$ mm	$a$ mm			ID	ID
6	0.75	80	17.0	30	6.0	4.9	3	5.25	* 123690	
8	1.00	90	20.0	35	8.0	6.2	3	7.00	124288	
10	1.00	100	22.0	39	10.0	8.0	3	9.00	120059	
12	1.50	100	24.0		9.0	7.0	4	10.50		120420
14	1.50	100	24.0		11.0	9.0	4	12.50		120687
16	1.50	100	26.0		12.0	9.0	4	14.50		120877
$\varnothing d_1$ MF	P mm	$l_1$ mm	$l_2$ mm	$l_3$ mm	$d_2$ mm	$a$ mm			ID	ID
6	0.75	80	11.0	30	6.0	4.9	3	5.25	* 111527	
8	1.00	90	12.5	35	8.0	6.2	3	7.00	111528	
10	1.00	100	14.0	39	10.0	8.0	3	9.00	111529	
12	1.50	100	14.0		9.0	7.0	4	10.50		111540
14	1.50	100	14.0		11.0	9.0	4	12.50		111541
16	1.50	100	14.0		12.0	9.0	4	14.50		111542

		S320VS-4		S420VS-4							
		<h1>AERO</h1>									
<p>S320VS-4</p> <p><b>VS</b></p>											
<p>S420VS-4</p> <p><b>VS</b></p>											
$\varnothing$ " d <sub>1</sub> UNC	P TPI	d <sub>1</sub> mm	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm	α mm			ID	ID
6	32	3.50	56	13.0	20	4.0	3.0	3	2.75	111587	
8	32	4.16	63	14.0	21	4.5	3.4	3	3.40	111588	
10	24	4.82	70	15.0	25	6.0	4.9	3	3.80	* 111589	
1/4	20	6.35	80	17.0	30	7.0	5.5	3	5.10	111590	
5/16	18	7.93	90	20.0	35	8.0	6.2	3	6.50	111591	
3/8	16	9.52	100	22.0	39	10.0	8.0	3	8.00	111592	
1/2	13	12.70	110	24.0		9.0	7.0	4	10.80		111593
5/8	11	15.87	110	30.0		12.0	9.0	4	13.60		111594
3/4	10	19.05	125	33.0		14.0	11.0	4	16.60		111595
$\varnothing$ " d <sub>1</sub> UNC	P TPI	d <sub>1</sub> mm	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm	α mm			ID	
4	40	2.84	56	12.0	18	3.5	2.7	3	2.30	165314	
6	32	3.50	56	13.0	20	4.0	3.0	3	2.80	165315	
8	32	4.16	63	14.0	21	4.5	3.4	3	3.45	165316	
1/4	20	6.35	80	17.0	30	7.0	5.5	3	5.20	165317	
5/16	18	7.93	90	20.0	35	8.0	6.2	3	6.70	143761	

		S360VS-3		S460VS-3							
		<h1>AERO</h1>									
<p>S360VS-3</p>											
<p>S460VS-3</p>											
$\varnothing$ " d <sub>1</sub> UNC	P TPI	d <sub>1</sub> mm	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>3</sub> mm	d <sub>2</sub> mm	a mm			ID	ID
6	32	3.50	56	6.5	20	4.0	3.0	3	2.75	* 111530	
8	32	4.16	63	7.5	21	4.5	3.4	3	3.40	* 111531	
10	24	4.82	70	9.0	25	6.0	4.9	3	3.80	* 111532	
1/4	20	6.35	80	11.0	30	7.0	5.5	3	5.10	* 111533	
5/16	18	7.93	90	12.5	35	8.0	6.2	3	6.50	* 111534	
3/8	16	9.52	100	14.0	39	10.0	8.0	3	8.00	* 111535	
7/16	14	11.11	100	14.0		8.0	6.2	3	9.30		* 111536
1/2	13	12.70	110	14.0		9.0	7.0	4	10.80		* 111537
5/8	11	15.87	110	18.0		12.0	9.0	4	13.60		* 111538
3/4	10	19.05	125	21.0		14.0	11.0	4	16.60		* 111539
$\varnothing$ " d <sub>1</sub> UNC	P TPI	d <sub>1</sub> mm	l <sub>1</sub> mm	l <sub>2</sub> mm		d <sub>2</sub> mm	a mm				
4	40	2.84	56	12.0		3.5	2.7	3	2.30		
6	32	3.50	56	13.0		4.0	3.0	3	2.80		
8	32	4.16	63	14.0		4.5	3.4	3	3.45		
10	24	4.82	70	15.0		6.0	4.9	3	3.90		
1/4	20	6.35	80	20.0		7.0	5.5	3	5.20		
5/16	18	7.93	90	25.0		8.0	6.2	3	6.70		
3/8	16	9.52	100	30.0		10.0	8.0	3	8.10		

# UNF ANSI B1.1

PM



		AERO		S320VS-4	S420VS-4	S360VS-3	S460VS-3				
S320VS-4											
S420VS-4											
S360VS-3											
S460VS-3											
$\varnothing'' d_1$ UNF	P TPI	$d_1$ mm	$l_1$ mm	$l_2$ mm	$l_3$ mm	$d_2$ mm	$\alpha$ mm			ID	ID
10	32	4.82	70	15.0	25	6.0	4.9	3	4.10	111814	
1/4	28	6.35	80	17.0	30	7.0	5.5	3	5.55	111813	
5/16	24	7.93	90	20.0	35	8.0	6.2	3	7.00	111816	
3/8	24	9.52	100	22.0	39	10.0	8.0	3	8.60	111818	
7/16	20	11.11	100	22.0		8.0	6.2	3	10.00		111837
$\varnothing'' d_1$ UNF	P TPI	$d_1$ mm	$l_1$ mm	$l_2$ mm	$l_3$ mm	$d_2$ mm	$\alpha$ mm			ID	ID
10	32	4.82	70	9.0	25	6.0	4.9	3	4.05		* 111581
1/4	28	6.35	80	11.0	30	7.0	5.5	3	5.50		* 111582
5/16	24	7.93	90	12.5	35	8.0	6.2	3	6.90		* 111583
3/8	24	9.52	100	14.0	39	10.0	8.0	3	8.50		* 111584
7/16	20	11.11	100	14.0		8.0	6.2	3	9.80		* 111585
1/2	20	12.70	100	14.0		9.0	7.0	4	11.40		* 111586
										ID	ID
$\varnothing'' d_1$ UNF	P TPI	$d_1$ mm	$l_1$ mm	$l_2$ mm	$l_3$ mm	$d_2$ mm	$\alpha$ mm			ID	ID
10	32	4.82	70	9.0	25	6.0	4.9	3	4.10	111815	
1/4	28	6.35	80	11.0	30	7.0	5.5	3	5.55	111820	
5/16	24	7.93	90	12.5	35	8.0	6.2	3	7.00	111817	
3/8	24	9.52	100	14.0	39	10.0	8.0	3	8.60	111819	
7/16	20	11.11	100	14.0		8.0	6.2	3	10.00		111833