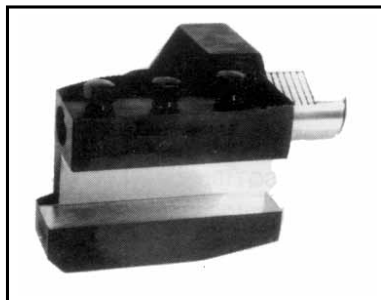


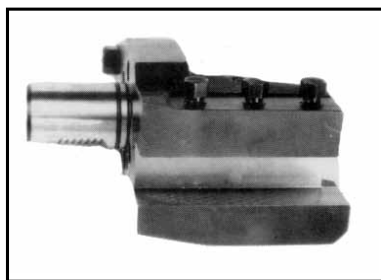
Toolholders to Fit Mazak SQT & Multiplex CNC Lathes

Forward Turn



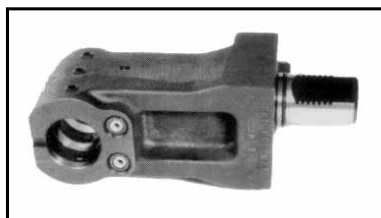
| Machine Model | Description | Mazak No. | Order No. |
|------------------|--------------|-------------|-----------|
| SQT10/100 | Forward Turn | 53518010100 | 110-FTH40 |
| SQT15/18/200/250 | Forward Turn | 53618010100 | 115-FTH40 |
| SQT28 | Forward Turn | 53818010100 | 128-FTH50 |
| MP420/620/6200 | Forward Turn | 53478005200 | MP620-FTM |
| MP430/630 | Forward Turn | 53478006101 | MP630-FTM |

Reverse Turn



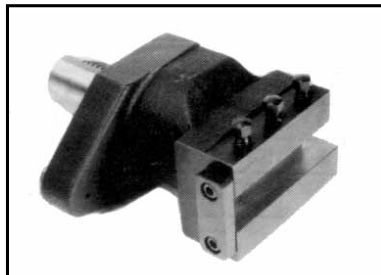
| Machine Model | Description | Mazak No. | Order No. |
|------------------|--------------|-------------|-----------|
| SQT10/100 | Reverse Turn | 53518010700 | 110-RTH40 |
| SQT15/18/200/250 | Reverse Turn | 53618010600 | 115-RTH40 |
| SQT28 | Reverse Turn | 53818010600 | 128-RTH50 |
| MP420/620/6200 | Reverse Turn | 53478005100 | MP620-RTH |
| MP430/630 | Reverse Turn | 53488006001 | MP630-RTH |

Boring Bar



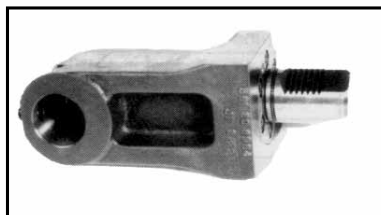
| Machine Model | Description | Mazak No. | Order No. |
|----------------|-------------------|-------------|-----------|
| SQT10/100 | 1-1/4" Boring Bar | 53518010200 | 110-B0H40 |
| SQT200/250 | 1-1/2" Boring Bar | 53208015100 | 125-B0H40 |
| SQT28 | 2" Boring Bar | 53818010200 | 128-B0H50 |
| MP420/620/6200 | 1-1/2" Boring Bar | 53578005300 | MP620-B0H |
| MP430/630 | 2" Boring Bar | 53488006201 | MP630-B0H |

Facing Holder



| Machine Model | Description | Mazak No. | Order No. |
|------------------|---------------|-------------|-----------|
| SQT10/100 | Facing Holder | 53518010300 | 110-FAH40 |
| SQT15/18/200/250 | Facing Holder | 53618010300 | 115-FAH40 |
| SQT28 | Facing Holder | 53818010300 | 128-FAH50 |
| MP420/620/6200 | Facing Holder | 53578005200 | MP620-FAH |
| MP430/630 | Facing Holder | 53478806400 | MP630-FAH |

U-Drill Holder

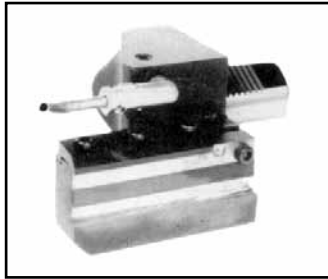


| Machine Model | Description | Mazak No. | Order No. |
|------------------|----------------------|-------------|-----------|
| SQT10/100 | U-Drill Holder 32 mm | 53518010500 | 110-UDH40 |
| SQT15/18/200/250 | U-Drill Holder 40mm | 53208015200 | 115-UDH40 |
| SQT28 | U-Drill Holder 40mm | 53818010500 | 128-UDH40 |
| MP420/620/6200 | U-Drill Holder 40mm | 53478005700 | MP620-UDH |
| MP430/630 | U-Drill Holder 40mm | 53488001801 | MP630-UDH |

Additional Mazak Toolholders available for other machines including Quick Turn (QT), Multiplex, and Dual Turn.

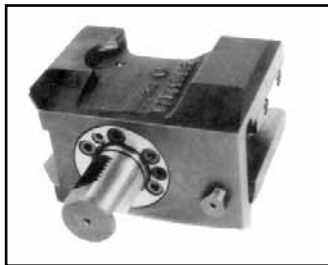
Toolholders to Fit Mazak SQT CNC Lathes

Cut Off Holder



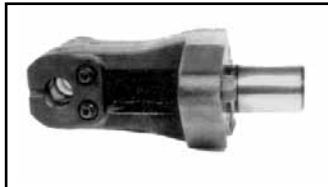
| Machine Model | Description | Mazak No. | Order No. |
|------------------|----------------|-------------|-----------|
| SQT10/100 | Cut off holder | 53518000401 | 110-COH40 |
| SQT15/18/200/250 | Cut off holder | 53618010400 | 115-COH40 |
| SQT28 | Cut off holder | 53818000401 | 128-COH50 |
| MP420/620-6200 | Cut off holder | 53478000900 | MP620-COH |
| MP430/630 | Cut off holder | 53478001601 | MP630-COH |

Double Turn Holder



| Machine Model | Description | Mazak No. | Order No. |
|------------------|-------------|-------------|-----------|
| SQT10/100 | Double Turn | 53538010100 | 110-DTH40 |
| SQT15/18/200/250 | Double Turn | 53638010300 | 115-DTH40 |
| SQT28 | Double Turn | 53838010800 | 128-DTH50 |

Double Boring Bar



| Machine Model | Description | Mazak No. | Order No. |
|------------------|--------------------|-------------|-----------|
| SQT10/100 | 3/4" double boring | 53538010200 | 110-SBH40 |
| SQT15/18/200/250 | 1" double boring | 53638010400 | 115-SBH40 |
| SQT28 | 1" double boring | 53838010900 | 128-SBH50 |

Turret Cap



| Machine Model | Description | Mazak No. | Order No. |
|------------------|-------------|-------------|-----------|
| SQT10/100 | Turret Cap | 53518000600 | 110-CAP40 |
| SQT15/18/200/250 | Turret Cap | 53618000600 | 115-CAP40 |
| SQT28 | Turret Cap | 53818000700 | 128-CAP50 |

Turret Clamp Set



| Machine Model | Description | Mazak No. | Order No. |
|---------------|------------------|-------------|-----------|
| SQT10/100 | Turret Clamp Set | 53518010700 | 110-TCS40 |
| SQT15/18 | Turret Clamp Set | 53618010600 | 115-TCS40 |
| SQT28 | Turret Clamp Set | | 128-TCS50 |

Additional Mazak Toolholders available for other machines including Quick Turn (QT), Multiplex, and Dual Turn.

Bushings/Parts for Mazak SQT Toolholders



Bushings

| Order No. | Description | |
|------------|-------------|--------|
| | OD | ID |
| 075-BS312 | 3/4" | 5/16" |
| 075-BS375 | 3/4" | 3/8" |
| 075-BS500 | 3/4" | 1/2" |
| 075-BS625 | 3/4" | 5/8" |
| 100-BS312 | 1" | 5/16" |
| 100-BS375 | 1" | 3/8" |
| 100-BS500 | 1" | 1/2" |
| 100-BS625 | 1" | 5/8" |
| 100-BS750 | 1" | 3/4" |
| 110-BS312 | 1-1/4" | 5/16" |
| 110-BS375 | 1-1/4" | 3/8" |
| 110-BS500 | 1-1/4" | 1/2" |
| 110-BS625 | 1-1/4" | 5/8" |
| 110-BS750 | 1-1/4" | 3/4" |
| 110-BS1000 | 1-1/4" | 1" |
| 115-BS375 | 1-1/2" | 3/8" |
| 115-BS500 | 1-1/2" | 1/2" |
| 115-BS625 | 1-1/2" | 5/8" |
| 115-BS750 | 1-1/2" | 3/4" |
| 115-BS1000 | 1-1/2" | 1" |
| 115-BS1250 | 1-1/2" | 1-1/4" |
| 125-BS375 | 1-1/2" | 3/8" |
| 125-BS500 | 1-1/2" | 1/2" |
| 125-BS625 | 1-1/2" | 5/8" |
| 125-BS750 | 1-1/2" | 3/4" |
| 125-BS1000 | 1-1/2" | 1" |
| 125-BS1250 | 1-1/2" | 1-1/4" |
| 128-BS500 | 2" | 1/2" |
| 128-BS625 | 2" | 5/8" |
| 128-BS750 | 2" | 3/4" |
| 128-BS1000 | 2" | 1" |
| 128-BS1250 | 2" | 1-1/4" |
| 128-BS1750 | 2" | 1-3/4" |

Morse Taper Bushings

| Order No. | Description | |
|-----------|-------------|----------|
| | OD | M.T. No. |
| 100-MT1 | 1" | 1 |
| 100-MT2 | 1" | 2 |
| 110-MT1 | 1-1/4" | 1 |
| 110-MT2 | 1-1/4" | 2 |
| 115-MT2 | 1-1/2" | 2 |
| 115-MT3 | 1-1/2" | 3 |
| 128-MT2 | 2" | 2 |
| 128-MT3 | 2" | 3 |
| 128-MT4 | 2" | 4 |

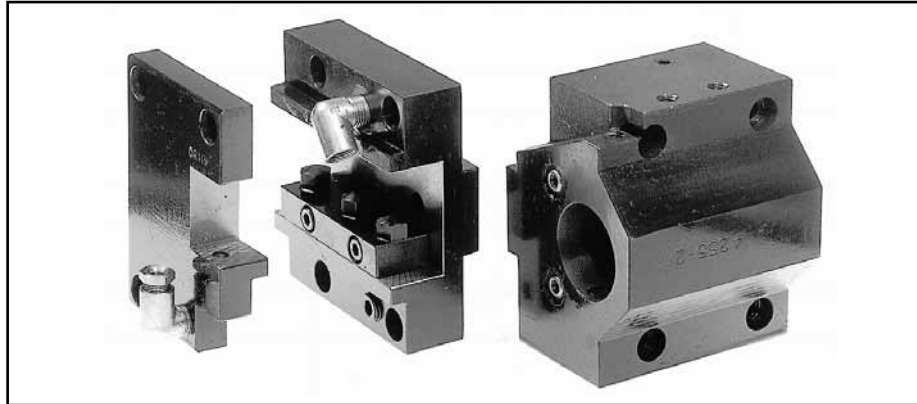
U-Drill Bushing

| Order No. | Description | |
|-----------|-------------|------|
| | OD | ID |
| 010-US20 | 32mm | 20mm |
| 010-US25 | 32mm | 25mm |
| 015-US20 | 40mm | 20mm |
| 015-US25 | 40mm | 25mm |
| 015-US32 | 40mm | 32mm |

Parts

| Description | Mazak No. | Order No. |
|-------------------------|-------------|------------|
| SQT10 | | |
| Shank | 3518066490 | 010-SHK40 |
| Diamond Locator | 3468048090 | 010-DML40 |
| Nozzles | E00PBA6E020 | 00PBA6E020 |
| Screw - Short | 1411539851 | 1411539851 |
| Screw - Long | 3468048320 | 3468048320 |
| SQT15/18/200/250 | | |
| Shank | 3518066490 | 010-SHK40 |
| Diamond Locator | 1578010821 | 015-DML40 |
| Nozzles | E00PBA6E020 | 00PBA6E020 |
| Screw - Short | 1421538641 | 1421538641 |
| Screw - Long | 3478047980 | 3478047980 |
| SQT28 | | |
| Shank | CTA5990 | 028-SHK40 |
| Diamond Locator | 1578010821 | 028-DML40 |
| Nozzles | E00PBA6E020 | 00PBA6E020 |
| Screw - Short | 1421538641 | 1421538641 |
| Screw - Long | 3478047980 | 3478047980 |

Mazak Bolt-on Style Toolholders for Quick Turn (QT) Machines



| QT15 8D/QT 250-12D | | |
|--------------------|----------------|----------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QT15-BOH | 53418010403 | Boring Bar Holder (1.500") |
| QT15-FAH | 53418010500 | Facing Holder |
| QT15-FTH | 53418010700 | Forward Turning Holder |
| QT15-RTH | 53418010800 | Reverse Turning Holder |
| QT15-UDH | 53418010600 | U Drill Holder (40 mm) |

| QT200-12D | | |
|-----------|----------------|----------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QT200-BOH | 53258010500 | Boring Bar Holder (1.250") |
| QT200-FAH | 53258010400 | Facing Holder |
| QT200-FTH | 53258010200 | Forward Turning Holder |
| QT200-RTH | 53258010300 | Reverse Turning Holder |

| QT15-12D | | |
|------------|----------------|---------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QT12-12FAH | 53418010201 | Facing Holder |

| QTN100/12 Position | | |
|--------------------|----------------|----------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QTN100-BOH | 53108010400 | Boring Bar Holder (1.250") |
| QTN100-FAH | 53108010300 | Facing Holder |
| QTN100-FTH | 53108010101 | Forward Turning Holder |
| QTN100-RTH | 53108010201 | Reverse Turning Holder |
| QTN100-UDH | 53108010500 | U-Drill Holder (32mm) |

| QT15 8D-16 Position | | |
|---------------------|----------------|----------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QT15-16BOH | 53418014600 | Boring Bar Holder (1.500") |
| QT15-16FAH | 53418014800 | Facing Holder |
| QT15-16FTH | 53418015000 | Forward Turning Holder |
| QT15-16UDH | 53418015000 | U-Drill Holder (40mm) |

| QTN 200/250/300/350 | | |
|---------------------|----------------|----------------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QTN200-BOH | 53378010302 | Boring Bar Holder (1.250") |
| QTN350-BOH | MZK8007B | Boring Bar Holder (2.000") |
| QTN200-FAH | 53418010500 | Facing Holder |
| QTN350-FAH | 53208010300 | Facing Holder |
| QTN200-DTH | 53208010400 | Turning Holder (Forward/Reverse) |
| QTN200-UDH | 53208010100 | U-Drill Holder (32mm) |

| QT28 8D-16 Position / QT300 | | |
|-----------------------------|----------------|----------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QT28-BOH | 53428004502 | Boring Bar Holder (2.000") |
| QT28-FAH | 53428004402 | Facing Holder |
| QT28-FTH | 53428004300 | Forward Turning Holder |
| QT28-UDH | 53428004701 | U-Drill Holder (2.000") |

| QT350-12D | | |
|------------|----------------|----------------------------|
| PART NO. | MAZAK PART NO. | DESCRIPTION |
| QT350-BOH | 51488000601 | Boring Bar Holder (1.250") |
| QT350-OBOH | 51488000701 | Offset Boring Bar Holder |
| QT350-FAH | 51488000900 | Facing Holder |
| QT350-TTH | MZK7227B | Tandem Turn Holder |
| QT350-UDH | 51488001000 | U-Drill Holder (2.000") |

The above is only an example of some of the toolholders we offer. Tools for other machine models are also available. Specials upon request. It is critical to verify the number of stations on your machine turret or provide the eleven digit Mazak part number to insure the correct holder is being provided.